



2 Cycle Outboard Oil (92-13249A24)
 2-4-C w/Teflon (92-825407A12)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	2411	827954A 2	CRANKSHAFT ASSEMBLY	1		3,2
2	43	43019A 2	DRIVER GEAR	1		2
3	30	63742	BALL BEARING	1		2
4	53	812877	RETAINING RING	1		2
5	28	91800	KEY	2		2
6	31	818889A 1	ROLLER BEARING	1	(TOP)	2
7	26	817397 1	OIL SEAL	1		2
8		827955A 2	RACE	2		2
9		NSS	ROLLER	56		7,2
10		NSS	RING-SEAL	2		7,2
11	705	850026A 1	PISTON ASSEMBLY	3	(STANDARD)	2
11	705	850026A 2	PISTON ASSEMBLY	3	(.015 O.S.)	
12	40	52035	LOCK RING	6		2
13	39	831255A 6	PISTON RING SET	3	(STANDARD)	2
13	39	821695A 6	PISTON RING SET	3	(.015 O.S.)	
14		NSS	PISTON RING	3	(CHROME FACE)	7,2
15	640	9612A 6	CONNECTING ROD ASSEMBLY	3		3,2
16	12	812876	WASHER	6		2
17	29	47270	NEEDLE BEARING	87		2
18	10	91012	SCREW (1/4-28)	6		2
19	31	17514A 1	ROLLER BEARING	3		2
-		852071A97	POWERHEAD	1		3